

Work Order ID 130405

130405

Page 1

March-10-15 10:18:14 AM

Item ID: D119-756-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Utility-Basket™, Fits LH or RH

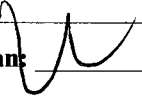
Start Date: 3/10/15 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 3/10/15 Req'd Qty: 1.00 *1*

Customer:

Reference: return to stk

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D119-756	F

100

Document Control

0.00

100

DOCUMENT CONTROL

DAS

DC

Memo

0.00

26

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D119-756-041

CHG 004

9-89

MAY 06 2015



Work Order ID 130405***130405***

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Page 2

Item ID: D119-756-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Heli-Utility-Basket™, Fits LH or RH
Start Date: 3/10/15 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 3/10/15 Req'd Qty: 1.00 ***1*** Customer:
Reference: return to stk

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00							
Packaging	PULL FROM ENG TRIAL FIT: 1 X D119-756-041 B84588								
	ADD PARTS BACK INTO KIT : 1 X D2258-154 1 X D2258-176 2 X D2617-3 4 X D2617-5 2 X D3516-11 2 X D3517-1 1 X D3519-3 2 X D3520-1 2 X D3520-3 2 X D3757-1								
	2 X D3517-1								
140	QC4- 100% Inspect kits for completeness	0.00							
140									
QC	Memo	0.00							
Quality Control	RE-INSPECT KIT								

DAS
27
8-83
MAR 23 2015DAS
8
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26
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MAY 06 2015

DAS
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Work Order ID 130405

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130405

Page 3

Item ID: D119-756-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Utility-Basket™, Fits LH or RH

Start Date: 3/10/15 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/10/15 Req'd Qty: 1.00 ***1***

Customer:

Reference: return to stk

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

150

0.00

150

Packaging

Packaging

Memo

0.00

Packaging

RE-PACKAGE PER PPP, USING NEW B/N. NEW LABELS REQ'D

Identify and pack for shipping as per PPP D119-756-041

Location: _____

PPP Rev: _____

FL 095

DAS
06
9-09

MAY 06 2015

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MCS JUN 10 2015

MS-6-10

Picklist Print

March-10-15 10:28:13 AM

Page 1

Work Order ID: 130405

130405

Parent Item: D119-756-041

D119-756-041

Parent Item Name: Heli-Utility-Basket™, Fits LH or RH

Start Date: 3/10/15

Required Date: 3/10/15

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A New Issue 06-06-14 JLM
 IPP Rev. B 06.07.26 dwg revB, picklist EC
 IPP rev C revC dwg 07.04.09 EC
 per ECN10-506 DD 10.01.25 verified by:EC IPP RevD: as
 revF DD 11.09.20 verf:EC IPP Rev:E as per IIN

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D119-756-041

Manufactured No

D119-756-041

Heli-Utility-Basket™, Fits LH or RH

84588 X1

**

(1) 15-6-10

Location

Loc Qty

Loc Code

FG

1

61286

1

Each

25.0000

**

DAS
27
9-89
MAR 23 2015

D2258-154

Manufactured No

D2258-154

Placard

DAS
26
9-89

Location

Loc Qty

Loc Code

ST005

25

71088

5

71559

20

Each

9.0000

**

DAS
27
9-89
MAR 23 2015

D2258-176

Manufactured No

D2258-176

Placard

DAS
26
9-89

Location

Loc Qty

Loc Code

ST005

9

81192

9

DAS
26
9-89

DAS
27
9-89
MAR 23 2015

Picklist Print

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Work Order ID: 130405

Parent Item: D119-756-041

Parent Item Name: Heli-Utility-Basket™, Fits LH or RH

130405

D119-756-041

Start Date: 3/10/15

Required Date: 3/10/15

Start Qty: 1.00

Required Qty: 1.00

D2617-3

Manufactured No

Each 18.0000

D2617-3

Bushing

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

10

27991

10

ST008A

8

107905

8

Each

16.0000

**

DAS
27
9-89

MAR 23 2015

DAS
6
9-89

D2617-5

Manufactured No

Each 16.0000

D2617-5

Spacer

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

10

31756

10

ST008A

6

125464

6

Each

1.0000

**

DAS
27
9-89

MAR 23 2015

DAS
6
9-89

D3516-11

Manufactured No

Each 1.0000

D3516-11

Clevis

DAS
26
9-89

Location

Loc Qty

Loc Code

WA004

1

51122

1

Each

5.0000

**

DAS
27
9-89

MAR 23 2015

DAS
6
9-89

D3517-1

Manufactured No

Each 5.0000

D3517-1

Strut

DAS
26
9-89

Location

Loc Qty

Loc Code

ST047

5

45566

3

51115

2

**

DAS
27
9-89

MAR 23 2015

DAS
6
9-89

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Shop Packet Print

Page 2

Picklist Print

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Page 3

Work Order ID: 130405

130405

Parent Item: D119-756-041

D119-756-041

Parent Item Name: Heli-Utility-Basket™, Fits LH or RH

Start Date: 3/10/15

Required Date: 3/10/15

Start Qty: 1.00

Required Qty: 1.00

D3519-3 Manufactured No

Each 5.0000

D3519-3

Placard

DAS
26
9-89

Location

ST047

66526

Loc Qty

5

5

Loc Code

**

1

DAS
MAR 23 2015

DAS
6
9-89

D3520-1 Manufactured No

Each 19.0000

D3520-1

Spacer

DAS
26
9-89

Location

ST047

45568
51113

Loc Qty

19

1

18

Loc Code

**

1
2

DAS
MAR 23 2015

DAS
6
9-89

D3520-3 Manufactured No

Each 2.0000

D3520-3

Spacer

DAS
26
9-89

Location

ST047

66591

Loc Qty

2

2

Loc Code

**

2
132046

DAS
MAR 23 2015

DAS
6
9-89

D3757-1 Manufactured No

Each 20.0000

D3757-1

Blanking Plate

DAS
26
9-89

Location

ST059

129412
66860

Loc Qty

20

17

3

Loc Code

**

2

DAS
MAR 23 2015

DAS
6
9-89

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Shop Packet Print

Page 3

Ref

DAS
26
9-89

MAY 05 2015

IIN-D119-756

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7.0 PARTS LIST

Qty -041	Qty -011	Qty -013	Qty -015	Part Number	Description
X				D119-756-041	HELI-UTILITY-BASKET™
1	X			D119-756-011	CLAMP KIT
		X		D119-756-013	QUICK RELEASE KIT
			X	D119-756-015	CARGO RESTRAINT KIT
2				D2022-101	* SPACER
1				D2258-146	PLACARD (AW119MKII)
1				D2258-154	PLACARD (EASA AIRCRAFT ONLY)
1				D2258-176	PLACARD (A119)
1				D2332-041	* PROP ASSEMBLY
1				D2530	* HANDLE ASSEMBLY
2				D2535	* SPRING
2				D2537	* BUSHING
2	2			D2617-3	BUSHING
4	4			D2617-5	BUSHING
	4			D2732-032	RUBBER CUSHION
2				D2931	* BUMPER
	1			D3789-1	CLAMP
	1			D3789-3	CLAMP
	1			D3789-5	CLAMP
	1			D3789-7	CLAMP
1				D3515-041	* BASKET LID ASSEMBLY
1				D3516-041	* BASKET BASE ASSEMBLY
2				D3516-11	CLEVIS
2				D3517-1	STRUT
2				D3519-1	* PLACARD
1				D3519-3	PLACARD (EASA AIRCRAFT ONLY)
2				D3518-041	STRUT ASSEMBLY
2				D3520-1	SPACER
2				D3520-3	SPACER
2				D3757-1	BLANKING PLATE /
			3	D4295-041	STRAP ASSEMBLY

* indicates that part is pre-assembled on basket for customer

MAY 0 5 2015

DAS
26
9-89

DART AEROSPACE LTD.

DAS
26
9-89

IIN-D119-756

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Qty -041	Qty -011	Qty -013	Qty -015	Part Number	Description
X				D119-756-041	HELI-UTILITY-BASKET™
1	X			D119-756-011	CLAMP KIT
		X		D119-756-013	QUICK RELEASE KIT
			X	D119-756-015	CARGO RESTRAINT KIT
6				AN3-10A	* BOLT
2				AN3-16A	* BOLT
2				AN4-7A	* BOLT
2				AN4-13A	BOLT
6				AN4-15A	BOLT
2				AN4-20A	BOLT
1	2			AN4-22A	* BOLT
1	2			AN4-24A	* BOLT
2				AN5-10A	BOLT
4				AN5-17A	* BOLT
2				AN960JD416	* WASHER
40	4			AN960JD416	WASHER
2				AN960JD416L	* WASHER
4				AN960JD416L	WASHER
4				AN960JD516	* WASHER
2				AN960JD516L	WASHER
2				AN960JD8	* WASHER
12				AN960JD10	* WASHER
4				AN970-4	* WASHER
		4		BLRS-020	POSITIVE LOCKING QUICK RELEASE PIN
2				MS20600AD4W3	* RIVET
8				MS21042L3	* NUT (OR MS21042-3)
4				MS21042L4	* NUT (OR MS21042-4)
10	4			MS21042L4	NUT (OR MS21042-4)
4				MS21042L5	* NUT (OR MS21042-5)

* indicates that part is pre-assembled on basket for customer

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Revision: F

Date: 11.02.16



7.0 PARTS LIST

Qty -041	Qty -011	Qty -013	Qty -015	Part Number	Description
X				D119-756-041	HELI-UTILITY-BASKET™
1	X			D119-756-011	CLAMP KIT
		X		D119-756-013	QUICK RELEASE KIT
			X	D119-756-015	CARGO RESTRAINT KIT
2				D2022-101	✓ SPACER
1 ✓				D2258-146	PLACARD (AW119MKII)
1				D2258-154	PLACARD (EASA AIRCRAFT ONLY)
1				D2258-176	PLACARD (A119)
1				D2332-041	✓ PROP ASSEMBLY
1				D2530	✓ HANDLE ASSEMBLY
2				D2535	✓ SPRING
2				D2537	✓ BUSHING
Scrap to 2	2 ✓			D2617-3	BUSHING
4	4 ✓			D2617-5	BUSHING
	4 ✓			D2732-032	RUBBER CUSHION
2				D2931	✓ BUMPER
	1 ✓			D3789-1	CLAMP
	1 ✓			D3789-3	CLAMP
	1 ✓			D3789-5	CLAMP
	1 ✓			D3789-7	CLAMP
1				D3515-041	✓ BASKET LID ASSEMBLY
1				D3516-041	✓ BASKET BASE ASSEMBLY
2				D3516-11	CLEVIS
Scrap to 2				D3517-1	STRUT
2				D3519-1	* PLACARD
1				D3519-3	PLACARD (EASA AIRCRAFT ONLY)
2				D3518-041 ✓	STRUT ASSEMBLY
2				D3520-1	SPACER
2				D3520-3	SPACER
2				D3757-1	BLANKING PLATE
			3	D4295-041	STRAP ASSEMBLY

* indicates that part is pre-assembled on basket for customer

130405

Qty -041	Qty -011	Qty -013	Qty -015	Part Number	Description
X				D119-756-041	HELI-UTILITY-BASKET™
1	X			D119-756-011	CLAMP KIT
		X		D119-756-013	QUICK RELEASE KIT
			X	D119-756-015	CARGO RESTRAINT KIT
6				AN3-10A	* BOLT
2				AN3-16A	* BOLT
2				AN4-7A	* BOLT
2				AN4-13A	BOLT
6				AN4-15A	BOLT
2				AN4-20A	BOLT
1	2 ✓			AN4-22A	* BOLT
1	2 ✓			AN4-24A	* BOLT
2				AN5-10A	BOLT
4				AN5-17A	* BOLT
2				AN960JD416	* WASHER
40	4 ✓			AN960JD416	WASHER 463 J
2				AN960JD416L	* WASHER
4				AN960JD416L	WASHER 463 ✓
4				AN960JD516	* WASHER
2				AN960JD516L	WASHER
2				AN960JD8	* WASHER
12				AN960JD10	* WASHER
4				AN970-4	* WASHER
		4		BLRS-020	POSITIVE LOCKING QUICK RELEASE PIN
2				MS20600AD4W3	* RIVET
8				MS21042L3	* NUT (OR MS21042-3)
4				MS21042L4	* NUT 463 (OR MS21042-4)
10	4 ✓			MS21042L4	NUT (OR MS21042-4)
4				MS21042L5	* NUT (OR MS21042-5)

* indicates that part is pre-assembled on basket for customer

119 Agustawestland

D-part	Batch Number	Qty
D3041-1		
D3041-3	b84001	2
D2731-032	B107346	1
	B109546	1
D3042-1	B83999	2
D4342-041	B77890	1
D119-756-041	B84588	1
D119-646-211	B118402	1
D119-646-212	B118400	1
D119-675-012	B117292	1

gfk